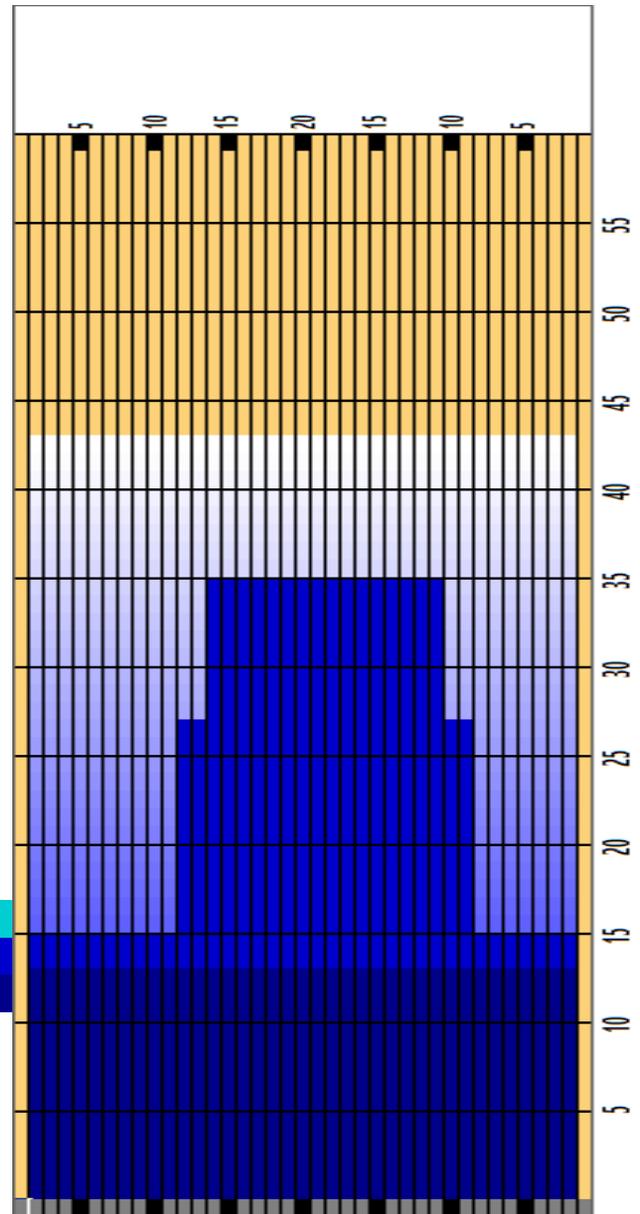


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	45 ul
Forward Oil Total	13.32 mL	Reverse Oil Total	11.655 mL	Volume Oil Total	24.975 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	8	14	3	A	296	0.0	13.8	13.8	13320
2	2L	2R	0	18	3	A	0	13.8	43.0	29.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	35.0	-8.0	0
2	14L	11R	3	18	3	B	48	35.0	27.4	-7.6	2160
3	12L	9R	5	18	3	B	100	27.4	14.7	-12.7	4500
4	2L	2R	3	14	3	B	111	14.7	8.8	-5.9	4995
5	2L	2R	0	14	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.73	1.58	1.03	1	1.17	1.73

